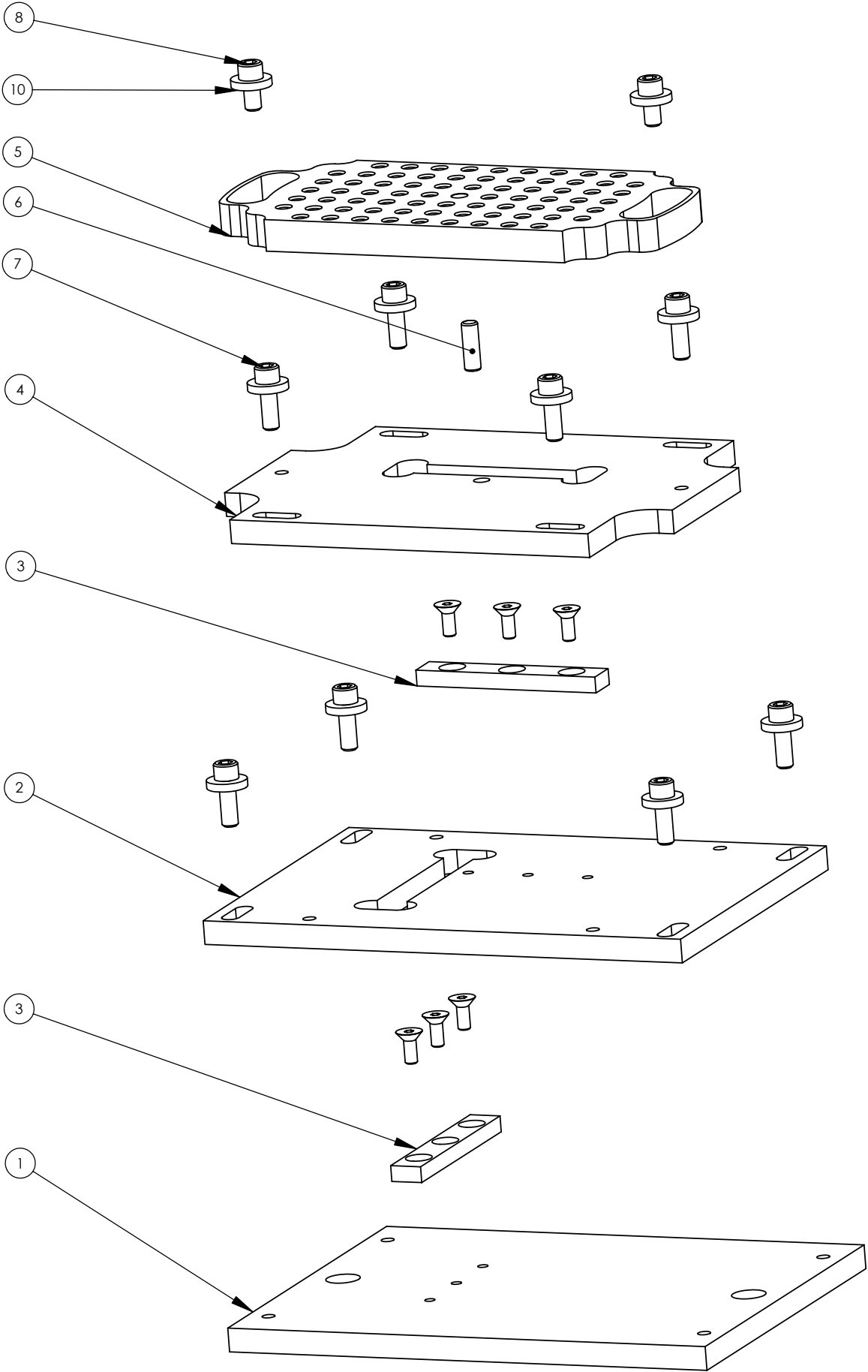
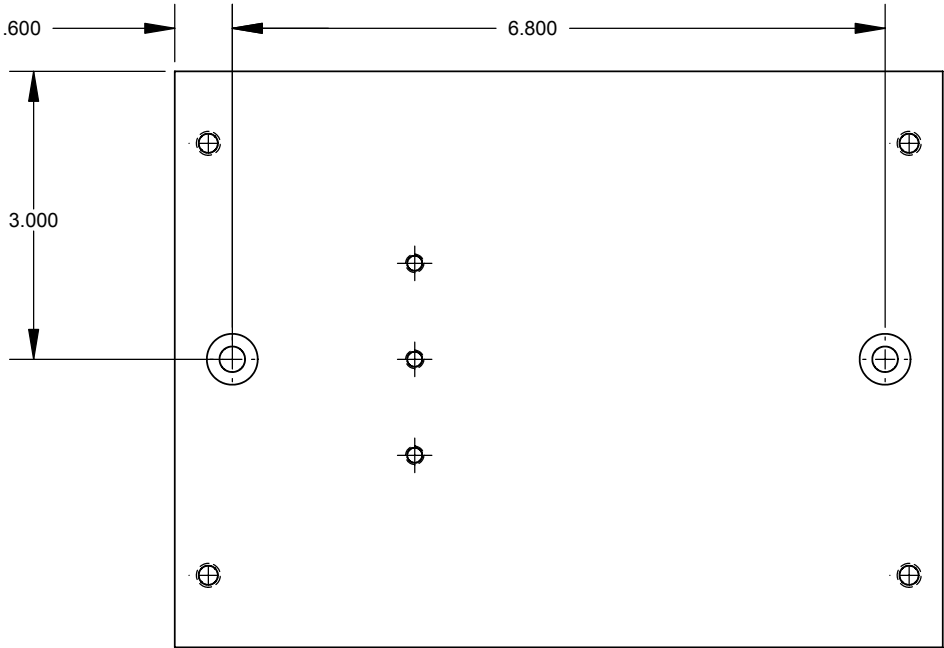
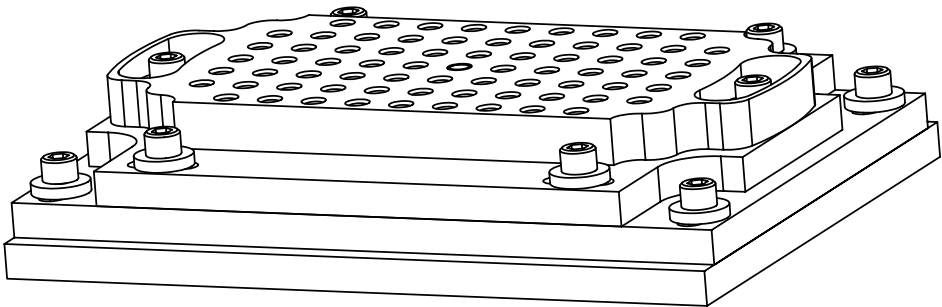




ITEM NO.	QTY.	DESCRIPTION	PART NUMBER
1	1	Base Plate	23001-001
2	1	Y-Plate	23001-002
3	2	Slide Guide	23001-003
4	1	X-Plate	23001-004
5	1	R-Plate	23001-005
6	1	.250 X .750 Dowel Pin	.250 X .750
7	8	1/4-20 X 1.75 SHCS	HX-SHCS 0.25-20x0.75x0.75-N
8	2	1/4-20 X 1.75 SHCS	HX-SHCS 0.25-20x0.5x0.5-N
9	6	10-32 X .5 SCHCS	SCHCS #10-32x0.5x0.5
10	10	.250 Hardened Washer	250 Hardend Washser



Mounting Pattern
Use 1/4 Countersunk Screws for Mounting

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		NAME	DATE
			DRAWN	Irwin	4/11/2005
			CHECKED	Irwin	4/11/2005
			ENG APPR.		
			MFG APPR.		
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION	DO NOT SCALE DRAWING				

	NAME	DATE
DRAWN	Irwin	4/11/2005
CHECKED	Irwin	4/11/2005
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

AFM Engineering, Inc.		
AFM Engineering Inc.		
3.5 X 5 XYR Table		
SIZE	DWG. NO.	REV.
B	23001-000	
SCALE:1:1	WEIGHT: 5.676	SHEET 1 OF 1